

## **Claims:**

1. (currently amended) A method for making a three-dimensional embroidery product, comprising the steps of:

providing layers of fabric comprising a base layer, and a top layer between which and an intermediary layer made of formed polyurethane and having a thickness is placed;

embroidering a pattern through ~~the layers of fabric~~ the top, intermediary and base layers with thread to form embroidery patterns on the top and base layers in mirror images;

bonding a thermal fusible film to at least one of the base and top layers under heat and pressure;

cutting the intermediary layer at a height midpoint through the thickness to separate the top and base layers; and

removing the remaining intermediary layer from at least one of the top and base layers.

2. (original) A method for making a three-dimensional embroidery product as in claim 1, further comprising embroidering a flat pattern on at least one of the base and top layers with thread.

3. (cancelled)

4. (original) A method for making a three-dimensional embroidery product as in claim 1, further comprising bonding a thermal fusible film to at least one of the base and top layers prior to removing the remaining intermediary layer from at least one of the top and base layers.

5. (cancelled)

6. (original) A method for making a three-dimensional embroidery product as in claim 5, wherein the thermal plastic epoxy film is composed of polyamide, polyester or polyurethane.

7. (original) A method for making a three-dimensional embroidery product as in claim 1, wherein the thread used is composed of polypropylene or polyester.

8. (original) A method for making a three-dimensional embroidery product as in claim 1, wherein the thread used is composed of mixed wool and silk.

9-12. (cancelled)

13. (currently amended) A method for making a three-dimensional embroidery product as in ~~claim 12~~claim 1, wherein bonding a thermal fusible film comprising heating the film to about ~~heating the embroidered layers of fabric comprises heating the embroidered layers of fabric to~~ 150 °C under a pressure of about 0.3 kg/cm<sup>2</sup> for 10 seconds.